

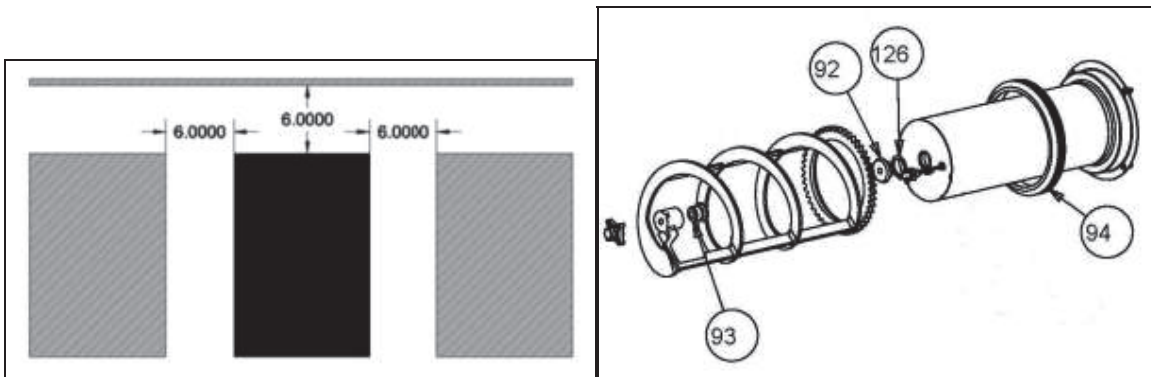
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18. Planned Maintenance Kit Instructions

Applicable Models: IPRO and GT machines

Parts Included:

- Lubricant tube (04.ZZ0597.001)
- Faucet piston O-Rings (04.BA0026.TPS)
- Suction gasket(s) (02.BA0292.001)
- Cylinder hard bushing(s) + silicone washer(s) (05.BA0100.002 and 02.GC0019.001)
- Bowl rear red gasket(s)
- Hard bushing replacement kit (05.ZZ0009.002)



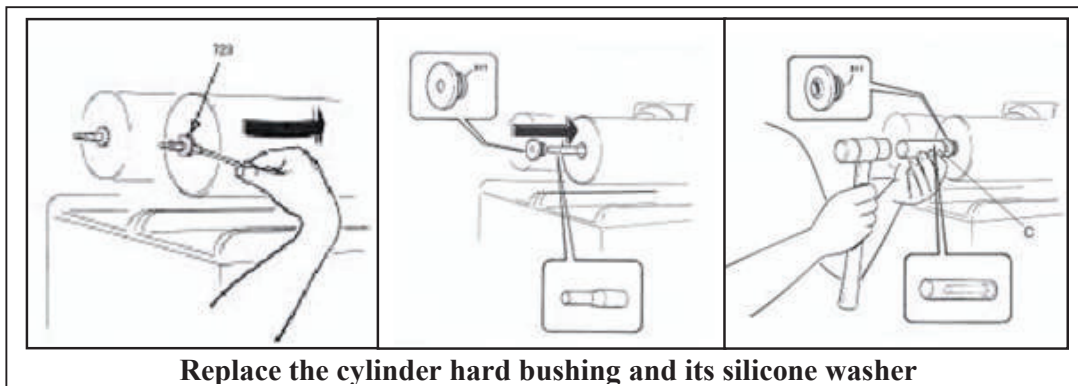
Verify clearances

Replace suction gasket (#93), cylinder hard bushing (#92), silicone washer (#126) and bowl rear red gasket (#94)

PM Frequency: every 12 months

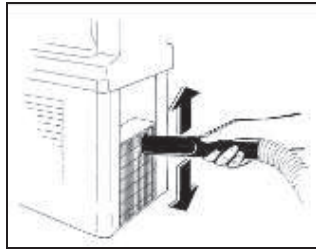
Description and Instructions:

1. Verify unit clearance per diagram
2. Remove the condenser panel and vacuum/clean condenser.
3. If present, remove and clean the filter.
4. Replace the cylinder hard bushing and its silicone washer.
5. Replace rear red bowl seal(s), suction gasket(s) and faucet piston O-Rings.
6. Lubricate as indicated in the Operator's Manual.

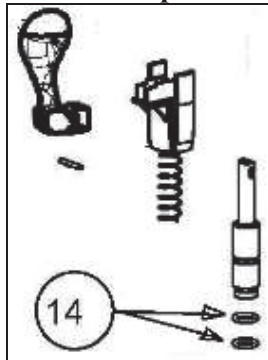


Replace the cylinder hard bushing and its silicone washer

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Wash the filter, remove the condenser panel and vacuum/clean condenser.



Replace faucet piston O-Rings (#14)

I PRO2

Annual maintenance kit for I PRO2 machines - 05.ZZ0131.002

EXPLODED VIEW	PN	DESCRIPTION	QUANTITY
0	05.ZZ0009.002	HARD BUSHING REPLACEMENT KIT	1
0	04.ZZ0597.001	LUBRICANT GREASE TUBE	2
14	04.BA0026.TPS	TAP SILICONE O-RING	4
92	05.BA0100.002	CYLINDER HARD BUSHING WITH SEALING RING	2
93	02.BA0292.001	NEW SUCTION GASKET	4
94	02.BA0009.001	RED REAR BOWL GASKET	2
126	02.GC0019.001	CYLINDER HARD BUSHING GASKET	2

I PRO3

Annual maintenance kit for I PRO3 machines - 05.ZZ0120.002

EXPLODED VIEW	PN	DESCRIPTION	QUANTITY
0	05.ZZ0009.002	HARD BUSHING REPLACEMENT KIT	1
0	04.ZZ0597.001	LUBRICANT GREASE TUBE	2
14	04.BA0026.TPS	TAP SILICONE O-RING	6
92	05.BA0100.002	CYLINDER HARD BUSHING WITH SEALING RING	3
93	02.BA0292.001	NEW SUCTION GASKET	6
94	02.BA0009.001	RED REAR BOWL GASKET	3
126	02.GC0019.001	CYLINDER HARD BUSHING GASKET	3